

Properly protected. Safe charging.

Protection concepts for the charging infrastructure of electric mobility





Electric mobility on the right track

The number of registered electric vehicles is growing substantially as more and more people recognise the benefits of environmentally friendly mobility. Through the connection of charging infrastructure with power grids, electric mobility is forming an important basis for the energy revolution. Given this background, it is not surprising that the expansion and further development of electric mobility are concerns for the future. However, the handling of electricity entails some danger.

Dangers posed by thunderstorms

If lightning strikes in close proximity, damage to buildings and infrastructure can occur. Not only direct lightning strikes but also those close by and even remote can cause fires or surge damage to electrical devices and systems. Switching operations

in transformer stations or even the switching of electrical energy on a charging post can generate switching surges, which can also involve negative effects. Just a low amount of energy is often enough to cause damage.

Damage during the charging process

Since charging installations are predominantly set up outdoors, a serious danger is posed to them by the effects of lightning discharges. The surges resulting from this exceed the dielectric strength of the installed electronic components inside the charging posts many times over.

Mains-related voltage peaks – that can arise due to switching operations, earth faults or short-circuits, for example – result in defective electronic components and malfunctioning charging posts. If these surges occur during a charging process, damage to the vehicle itself is even possible.

A holistically effective and reliable lightning and surge concept must therefore be ensured in all cases in order to prevent damage and thus the costs of repairs, as well as to ensure the constant reliability and satisfaction of both system operators and users.

Safeguard investments - prevent damage!

With DEHN's integrated protection concepts, you will always find the right solution for your application - whether wallbox, AC/DC charging station, HPC park, bus charging station, hydrogen filling station, or work safety and arc fault protection for maintenance and servicing.

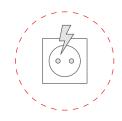
More information on standards: http://de.hn/aeNxn





External lightning protection, e.g. for roofed areas of a charging park

The protected area must encompass the entire system. The down conductors conduct lightning current safely into the earthing system without dangerous sparking.



Surge protection for power and data lines

Protects sensitive components in charging stations, low-voltage main distribution boards, control and communication technology systems and connected vehicles.



Earthing & equipotential bonding for the entire system

An intermeshed, low-impedance interconnected earthing system distributes lightning current and reduces overvoltage. Potential control measures protect people from step and touch voltage.



Protection against arc faults for people and systems

Arc-fault-tested, class 2 protective equipment and safety devices for people tested in accordance with EN 50110. Active arc fault protection system for protection in the low-voltage switchgear.

Basic standards for the charging infrastructure of electric mobility

IEC 61851-23:2023

The standard describes the requirements for DC charging stations for supply voltages up to 1,500 V.

- When and where should surge protection be provided?
- AC and DC input and communication lines
- Protection level of 2.5 kV and requirements regarding temporary overvoltages (TOV)
- Important: Common earthing and equipotential bonding system

IEC 60364-4-44, clause -443, IEC 60364-5-54, clause -534

The IEC 60364 series of standards applies to stationary charging infrastructure connected via fixed cabling - in both private and (semi-)public areas.

- Standard 60364-4-44, clause -443: When should surge protection be installed?
- Standard 60364-5-54, clause -534:
 Which surge protection should be installed and how?

IEC 60364-7-722

Requires that overvoltage protection be taken into account at publicly accessible connection points. The selection and installation of surge protective devices is governed by IEC 60364-4-44, clause -443 and IEC 60364-5-54, clause -534.

VDE-AR-N 4100 (German standard)

Must also be taken into account as a basic code in Germany when charging posts are directly connected to the low-voltage system. Describes, among other things, the requirements for the earthing system and the Type 1 arresters used in the main power supply system.

IEC 62305

Must also be observed if:

- the charging infrastructure is installed at installations with an existing external lightning protection system
- a general risk of a direct lightning strike is to be expected
- the charging infrastructure or facilities are supplied from buildings with an external lightning protection system



Reliably protect the wallbox from surges

Modern mobility requires that electric vehicles are available at all times and charging equipment functions without disruption. For users to enjoy independence, charging must also be possible at home.

The wallbox has therefore become a megatrend in residential buildings, and can be found more and more frequently in semi-public and public areas.

Overvoltages are a danger that needs to be taken seriously here. They can shut down the entire charging system and damage the connected vehicle. This is why surge protection is so important. Standards also stipulate surge protection to safeguard charging equipment.

Find out more about protecting wallboxes: http://de.hn/bxxFV



The following should be taken into account:

- In residential buildings, surge protection according to IEC 60364-4-44, clause -443 has been mandatory since 2016. This includes the wallbox.
- Protection measures must be taken in the main distribution board and as close as possible to the feeding point.
- Protection measures in the building's main distribution board conforming to VDE-AR-N 4100 (German standard) are important, as is protection for the data and communication technology.
- For cable lengths of <10 m to the building's main distribution board, the wallbox is within the protected range as per IEC 60364-5-54, clause -534. For cable lengths of >10 m, the wallbox and thus also the electric vehicle is outside the protected range. In this case, additional protection measures are required for the charging circuit both for power and data lines in order to protect the charging circuit and the electric vehicle.

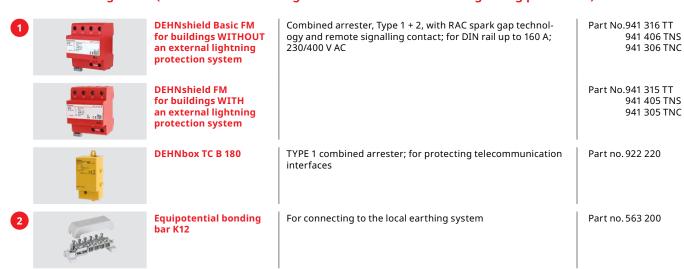
- If a wallbox is retrofitted into an existing building without surge protection in place, then at least one type 2 arrester must be introduced to the charging circuit to protect the wallbox and the electric vehicle based on normative requirements. This can be installed in sub-distribution boards directly upstream or directly in the wallbox. In practice, however, dimensioning protection concepts so that the entire building's electrical installation is protected, including the wallbox, is always generally recommended.

Discover DEHNcube EMOB - our prewired system solution specifically designed to protect wallboxes and connected electric vehicles:

http://de.hn/32gqT



Meter mounting board (for residential buildings WITH/WITHOUT external lightning protection)



Low-voltage main distribution board (for use in semi-public and public areas)

Low-voltage main distribution board (for use in semi-public and public areas)						
3		DEHNvenCI 1 255 FM	Single-pole, spark-gap-based, Type 1 + 2 combined arrester with remote signalling contact and integrated arrester backup fuse; 230/400 V AC	Part No.961 205		
		Earthing clip for DEHNvenCI 1 255 FM	Single-phase, 4-pole with connection clamp up to 25 mm ² Single-phase, 4-pole with connection clamp up to 25 mm ² Single-phase, 3-pole with connection clamp up to 25 mm ²	Part No.900 849 TT 900 417 TNS 900 411 TNC		
	- C C C	Alternative: DEHNventil M2 255 FM	Modular, type 1 + 2 + 3 combined arrester with RAC spark gap technology and remote signalling contact; 230/400 V AC	Part No.956 315 TT 956 405 TNS 956 305 TNC		
	· 春春春春春	Equipotential bonding bar for industrial use	Equipotential bonding bar for protective and equipotential bonding according to DIN VDE 0100-410/540 and lightning equipotential bonding according to DIN EN 62305-3	Part No.472 207		

Wallbox > 10-metre cable length to the meter mounting board / LVMDB

Trailbox 10 metre cable length to the meter mounting board, 21m25						
4		DEHNguard MP 275 FM	Modular, Type 2 + 3 surge arrester with remote signalling contact and push-in double terminal; 230/400 V AC	Part No.942 315 TT 942 405 TNS		
5		DEHNcord 3P TT 275 FM	Compact, Type 2 + 3 surge arrester with remote signalling contact and push-in technology; maximum backup fuse 40 A; 230/400 V AC; installation optionally on DIN rail or using screw lugs	Part No.900 439 TT		
		Alternative: Mains connection box DEHNcube EMOB	Prewired system solution with integrated Type 2+3 ore Type 1+2 combined arrester for protecting the wallbox against mains-side overvoltage. Maintenance-free push-in terminals enable quick and easy connection	Part No.900 901 2 16 900 902 2 25 900 903 2 25 900 904 1 32 900 903 2 32		
		DEHNpatch Class E _A	Universal surge arrester for protecting IP-based network applications in structured cabling in accordance with class E _A up to 500 MHz	Part No.929 161		
6	***************************************	BLITZDUCTORconnect ML2 BD 24 BLITZDUCTORconnect ML2 BD HF 24	Modular, TYPE 1 combined arrester with push-in connection technology, e.g. for protecting RS485 bus systems or 24-V signals. Select additional interfaces easily with DEHNselect IT: http://de.hn/3EKmK	Part No.927 244 927 275		



Lightning and surge protection for AC/DC charging posts

Charging posts are needed where e-vehicles are parked for long periods of time, for example, at the workplace or in car parks, as well as in designated charging stations. Since more and more charging stations are currently being set up in private, semi-public and public areas, the need for comprehensive protection concepts is also increasing.

This applies both to AC and DC charging facilities. This means that valuable vehicles will simply not be subjected to the risk of damage posed by lightning or surges.

Lightning strikes - a risk to electronics

In addition to choosing suitable lightning current and surge arresters, connecting charging stations to an earthing system is also important so that no risk is posed to sensitive electronics in the event of a thunderstorm. Satellite systems with interconnected charging points can be destroyed by a single lightning strike.

Damage caused by surges

Even a lightning strike close by often causes damage to infrastructure. Such surges during a charging process have a high probability of also damaging the vehicle, as they usually significantly exceed its normal voltage resistance of up to 2.5 kV.

- Depending on the location and characteristics of the threat, a customised surge protection concept is required.
- Our products protect charging infrastructure and electric vehicles in accordance with IEC 61851-23: adapted protection level of 2.5 kV, Y circuit consisting of leak-current-free varistor gas discharge tube technology.
- The protective devices have been specially developed for systems up to 1000 V DC continuous voltage and non-response up to 1250 V DC.
- Universal use: in the dispenser, battery storage system and charging infrastructure with and without external lightning protection. In addition, appropriate earthing and equipotential bonding measures are obligatory.

Continue reading online: http:// de.hn/5EjiE



DC charging station and battery storage system





DEHNguard ME DC Y 1000 FM Type 1 + 2 combined arrester up to 1000 V DC with remote signalling contact; use e.g. in DC-supplied high-power charging stations, compliant with the IEC 61851-23 standard

Part No.972 147



DEHNguard M DC ACI 1250 FM Type 2 arrester with ACI technology for DC charging equipment up to 1,250 V $\,$

Part No.972 150



DEHNcharge T1 BATT 1500 FM Type 1+2 combined arrester, multipole, for battery storage systems. With combined disconnection and short-circuiting device. For the protection of battery storage systems.

Part No.900 095

AC charging station





DEHNvenCI 1 255 FM

Single-pole, spark-gap-based, Type 1 + 2 combined arrester with remote signalling contact and integrated arrester backup fuse; 230/400 V AC

Part No.961 205



DEHNvap EMOB M 3P 255 FM Type 1 + 2 combined arrester with RAC spark gap technology and remote signalling contact; maximum backup fuse 250 A; 230/400 V AC; especially for use in supply systems of the charging infrastructure

Part No.900 585



DEHNcord 3P TT 275 FM

Compact, Type 2 + 3 surge arrester with remote signalling contact and push-in technology; maximum backup fuse 40 A; 230/400 V AC; installation optionally on DIN rail or using screw lugs

Part No.900 439

Information and communication technology





DEHNpatch Class E_A

Universal surge arrester for protecting IP-based network applications in structured cabling in accordance with class E_A up to 500 MHz

Part No.929 161



BLITZDUCTORconnect ML2 BD 24 BLITZDUCTORconnect ML2 BD HF 24 Modular, TYPE 1 combined arrester with push-in connection technology, e.g. for protecting RS485 bus systems or 24-V signals. Select additional interfaces easily with DEHNselect IT: http://de.hn/3EKmK

Part No.927 244

927 275

Earthing and equipotential bonding





Earth rod, StSt (V4A)

Length: 1500 mm, diameter: 20 mm; for establishing local earthing

Part No.620 902



Connection clamp, StSt (V4A)

Clamping range Rd 8-10 mm; connection 4-50 mm² solid/stranded Part No.540 121





Round steel, StSt (V4A)

10 mm Rd; for establishing a local earthing system

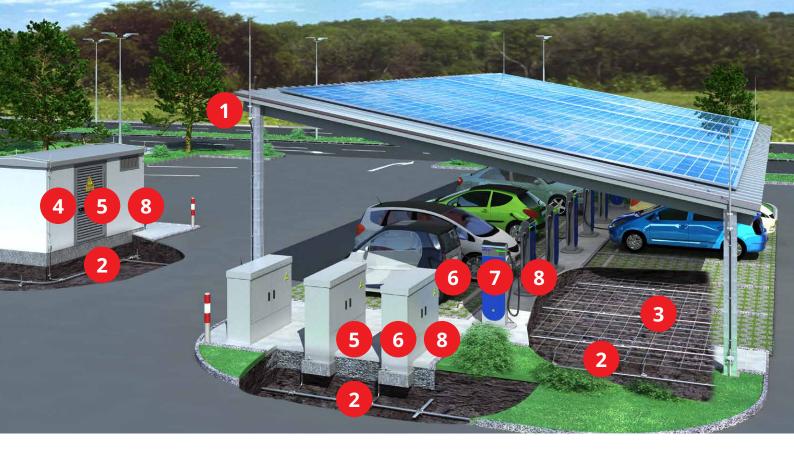
Part No.860 020



Cross unit, stainless steel (V4A)

For clamp connections in the ground; Rd 8–10 mm / Fl 30 x 3.5 mm

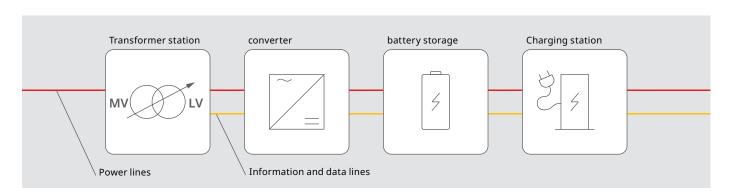
Part No.319 209



Integrated EMC-orientated lightning protection zone concept for charging parks, lorry and bus charging stations in public transport

More and more towns and cities are developing new mobility concepts and are electrifying their bus fleets. In this scenario, lightning, surges and arc faults represent a wholly new challenge. It is therefore particularly important that the charging infrastructure of High Power Charging Parks, lorry and bus charging stations work reliably.

Only then can providers ensure reliable operation, guarantee seamless workflows in this way and achieve maximum customer satisfaction.



In public spaces, powerful charging parks (HPC: high-power charging) or whole bus and lorry depots are electrified. Therefore, additional transformer stations, converter units, battery storage systems and, ultimately, DC-supplied charging stations are set up. If just one part of the charging infrastructure is damaged by a surge, the availability of the entire charging park disappears. This makes it all the more important to ensure an integrated, EMC-orientated lightning protection zone concept based on IEC 62305-4. This consists of an external lightning protection system (to safely manage separation distances, using an insulated lightning protection system, e.g. HVI,

is recommended in practice), a corrosion-resistant, intermeshed, low-impedance, interconnected earthing system, equipotential bonding and surge protection for any component. In the event of danger posed by step and touch voltages in areas where people are located, additional measures are necessary, e.g. potential control using mesh mats tested with lightning currents. Furthermore, the risk of arc faults in low-voltage switchgear assemblies must be assessed. Achieve maximum availability with the DEHN-short active protection against arc faults.

External lightning protection systems and earthing/equipotential bonding concepts





Insulated lightning protection system HVI High-voltage-resistant, insulated down conductor for maintaining the separation distance from electrically conductive parts as per IEC 62305-3

http://de.hn/45WVS





Earthing systems

Comprehensively intermeshed, low-impedance, interconnected earthing systems; tested with lightning currents and for 50 Hz requirements

http://de.hn/6eTmJ





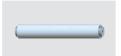
Potential control

Potential control measures, e.g. through tested mesh mats; for preventing dangerous step and touch voltages http://de.hn/cjQw6



AC interfaces





DFHNmid

Metal oxide arrester for medium-voltage systems up to 51 kV for protecting the medium-voltage side, e.g. in transformer stations

Part No.990 410



DEHNvenCI 1 255 FM

Single-pole, spark-gap-based, Type 1 + 2 combined arrester with remote signalling contact and integrated arrester backup fuse; 230/400 V AC

Part No.961 205

DEHNbloc Maxi 1 CI 440 / 760 FM

Single-pole, type 1 lightning current arrester for protecting low-voltage main distribution boards; with integrated arrester backup fuse und remote signalling contact

Part No.961 146

961 176

Charging stations (AC and DC side)





DEHNguard ME DC Y 1000 FM

Type 1 + 2 combined arrester up to 1000 V DC with remote signalling contact; use e.g. in DC-supplied high-power charging stations, compliant with the IEC 61851-23 standard

Part No.972 147



DEHNguard M DC ACI 1250 FM

Type 2 arrester with ACI technology for DC charging equipment up to 1,250 V

Part No.972 150



DEHNvap EMOB M 3P 255 FM

Type 1 + 2 combined arrester with RAC spark gap technology and remote signalling contact; maximum backup fuse 250 A; 230/400 V AC; especially for use in supply systems of the charging infrastructure

Part No.900 585

Information and communication technology





DEHNpatch Class E_A

Universal surge arrester for protecting IP-based network applications in structured cabling in accordance with class EA up to 500 MHz

Part No.929 161



BLITZDUCTORconnect ML2 BD 24

Modular, TYPE 1 combined arrester with push-in connection technology, e.g. for protecting RS485 bus systems or 24-V signals. Select additional interfaces easily with DEHNselect IT: http://de.hn/3EKmK

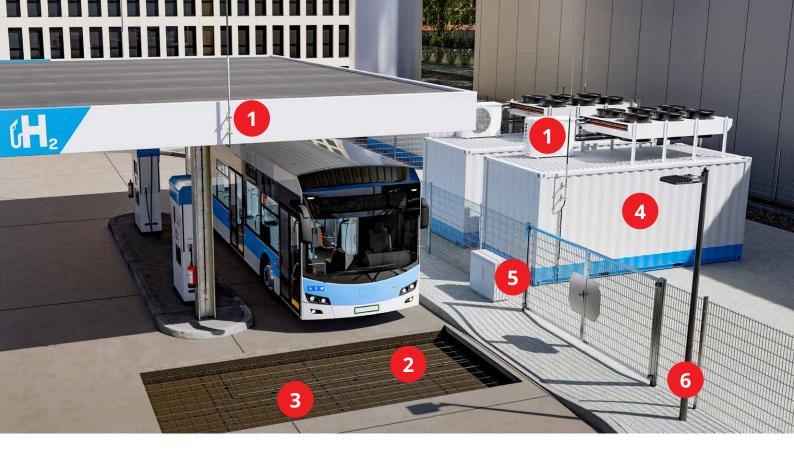
Part No.927 244

Protect HPC parks: http://de.hn/aVCLm



Protect bus charging stations: http://de.hn/7fsxD





Protection concept for hydrogen filling stations

Hydrogen is an invisible, odourless and harmless gas. Since it does not appear in this form in nature, it must be produced. For example, during electrolysis, water is broken down into its constituents oxygen and hydrogen with the aid of electric current.

An engine that uses hydrogen as a fuel is more efficient than conventional combustion engines; i.e. further distances can be covered with less fuel. Additional advantages: The only waste product produced during the journey is water. Hydrogen-powered vehicles produce neither ${\rm CO_2}$ nor other harmful gases.

However, the use and processing of hydrogen is not harmless because it is more highly flammable than conventional gases. As a result, an elevated explosion hazard arises. In practical terms, all rooms and areas are at risk in which gases, vapours, mists and dusts can accumulate; this can form explosive mixtures with air.

If explosions occur, this endangers people and equipment in equal measure. System operators are therefore obliged to ensure protection.

View protection solution online: http://de.hn/7Bxo5



External lightning protection





Insulated lightning protection system HVI High-voltage-resistant, insulated down conductor for maintaining the separation distance from electrically conductive parts as per IEC 62305-3

http://de.hn/45WVS



2



Telescopic lightning protection mast

Air-termination mast for protecting systems from direct liahtnina strike

http://de.hn/7uvkY



Earthing and equipotential bonding





Earthing systems

Comprehensively intermeshed, low-impedance, interconnected earthing systems; tested with lightning currents and for 50 Hz requirements

http://de.hn/6eTmJ





Potential control

Potential control measures, e.g. through tested mesh mats; for preventing dangerous step and touch voltages http://de.hn/cjQw6





Equipotential bonding hazardous areas

Equipotential bonding measures specially for areas at risk of explosion, e.g. equipotential bonding bars, pipe clamps and clamps. Non-sparking and secured against self-loosening http://de.hn/3U1Sf



Connection clamps for steel girders

Connection clamps in heavy-duty design. Especially suitable for connection to steel structures.

http://de.hn/7DSPW





Isolating spark gap **EXFS 100**

Isolating spark gaps for the indirect earthing and connection of functionally isolated system parts; above-ground and underground installation

http://de.hn/5yQRd





Pipe clamp for hazardous areas EX BRS 90

For electrical contacting of pipes in potentially explosive areas (Zone 1/21, 2/22) and realisation of lightning equipotential bonding

Part No.540 801

Power supply





DEHNventil M2 255 FM

Modular, type 1 + 2 + 3 combined arrester with RAC spark gap technology and remote signalling contact; 230/400 V AC

Part No.956 315 TT 956 405 TNS 956 305 TNC

6



DEHNcord L 2P 275 SO IP

Universal Type 2 surge arrester in IP65 design for retrofitting; for protecting mast LED lighting

Part No.900 448

Information and communication technology





DEHNpatch Class E_A

Universal surge arrester for protecting IP-based network applications in structured cabling in accordance with class EA up to 500 MHz

Part No.929 161



BLITZDUCTORconnect BLITZDUCTORconnect ML2 BD HF 24

Modular, TYPE 1 combined arrester with push-in connection technology, e.g. for protecting RS485 bus systems or 24-V signals. Select additional interfaces easily with DEHNselect IT: http://de.hn/3EKmK

Part No.927 244

927 275



Safe working during the maintenance of charging posts

Personal safety is always the top priority and therefore also plays a key role in the field of electric mobility. Due to the increasing expansion of AC and DC charging infrastructure, the demand for maintenance and servicing work is increasing. The safety of the installers is always the main focus here. Without safety equipment, work on and in electrical systems – such as charging posts – can be potentially fatal.

Therefore, in addition to wearing the correct protective clothing, follow the five safety rules from the EN 50110 series of standards and implement these rules using tested products. In this way, you will protect your workers from electrical accidents and arc faults.

Compiled into a set. So everything's in easy reach.

With the quality products from DEHN, you can provide your workers with reliable protection during the maintenance of charging infrastructure. Ideally, you should use the Electrician Set from DEHN. In this way, you have everything that is vital – from eye and face protection to certified protective clothing – and within easy, immediate reach.



Check out the DEHN electrician set: http://de.hn/6VHa6



Here you will find our entire portfolio of DEHNcare protective equipment against the thermal effects of arc faults: http://de.hn/d41By



1. Disconnect complete	ly: disconnecting all poles o	f an electrical system from live parts	
	Switching stick	For switching disconnectors and earthing switches or for handling insulating protective shutters. With plastic plug-in coupling for extension.	Part No.763 100
	APG XT	Arc-fault-tested protective gloves with long gauntlet. Protection class APC 2 150	Part No.785 843
多	APG insulated	Insulating gloves 1000 V AC (1500 V DC). Category RC, protection class APC 2	Part No.787 485
Secure against re-co	nnection: prevent the accide	ental activation of the system	
	Lock-out system	Re-powering must be reliably prevented. In the low-voltage installations of the charging infrastructure, replace the removed fuses with closing lock-out systems. Appropriate insulating blades are used in the fuse holders of NH fuses	Part No.785 637
	Insulating plugs for screw inserts		Part No.785 640
	Insulating blade for NH fuse holders and distribution blocks		Part No.785 641 785 642
Verify that the instal	lation is dead: determine a	dead condition on all poles with a voltage detector.	
This task is consider	ed to be live working!	To a set CDM alternative of advances to a set of a day and the	D. 4 N. 766 665
	Two-pole SPN voltage detector	Two-pole SPN voltage detector for determining a dead condition at the infeed point to the charging station for low-voltage AC/DC installations; can be used for system voltages of up to 1,000 V!	Part No.766 665 700 100 700 102
To the state of th	Installation test device	Can be used for low-impedance, loop impedance and insulation measurement. For testing the continuity of steel reinforcements in reinforced concrete with 10 A test current	Part No.578 323
Earthing and short c	ircuiting: connecting condu	ctors and earthing system with short-circuit-proof earthing and short-c	circuiting devices.
Important: first eart		Modular, type 1 + 2 + 3 combined arrester with RAC spark gap technology and remote signalling contact; 230/400 V AC	Part No.745 500
AVA	EaS configurator	Universal Type 2 surge arrester in IP65 design for retrofitting; for protecting mast LED lighting	
Cover or enclose adia	scent live parts: If there are	parts in the approach zone that are not disconnected,	
		overing are required before starting work! In the switchgear installations of bus charging stations, for example, use insulating protective shutters or insulating cloths to protect against accidentally touching live parts	Part No.785 458
	Plastic insulating blanket		Part No.785 465
AMARIA AM	Insulating cap with collar	Insulating caps with collar for various cross-sections for insulating the bare ends of electrical conductors up to 1000 V	Part No.700 120 700 121 700 122
Sola Will I am	Chain post set	For sealing off the workplace (6 posts, 10-m chain, 10 links, 10 hooks)	Part No.700 110 red
	Warning sign	"Warning – voltage! Unauthorised access and contact prohibited" incl. attachment contour for plastic posts.	700 111 yellow Part No.700 059
	Rescue rod	For permanent storage in the service vehicle. For rescuing people from a danger zone following electrical accidents	Part No.766 040

Excellent service for safe charging infrastructure

Reliable technology and comprehensive services – all from a single source. As your partner, we are not only at your side in terms of protection solutions, but also with supplementary offers and boundless know-how in the field of e-mobility.

Reliable testing

Our test centre covers an area of 800 m² and provides state-of-the-art devices and technologies for testing products, installations and systems using lightning currents. Find out if your charging equipment, such as wallboxes and charging stations, are reliably protected against lightning currents and surges, so that electric vehicles can also charge safely during thunderstorms.

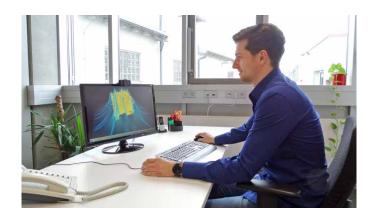
Further info: http://de.hn/amQ9R



Make planning easy

Planning the charging infrastructure for electric mobility is generally very complex. The issue of lightning protection is just one of many aspects. Save time and take advantage of the planning service offered by DEHN Engineering Services. In terms of the scope, you can decide whether to have the risk analyses performed to IEC 62305-2 or the entire protection concept created as a module. This makes the planning of an integrated earthing and external lightning protection system for charging parks and bus charging stations easier for you.

Further info: http://de.hn/4LLJe



Take advantage of our offers

Are you a fleet operator and want to delve deeper into the topic? We are here to help you! On our website, in addition to protection concepts, you will also find appropriate services, e-learning opportunities and information about events.

Further info: http://de.hn/4sP48

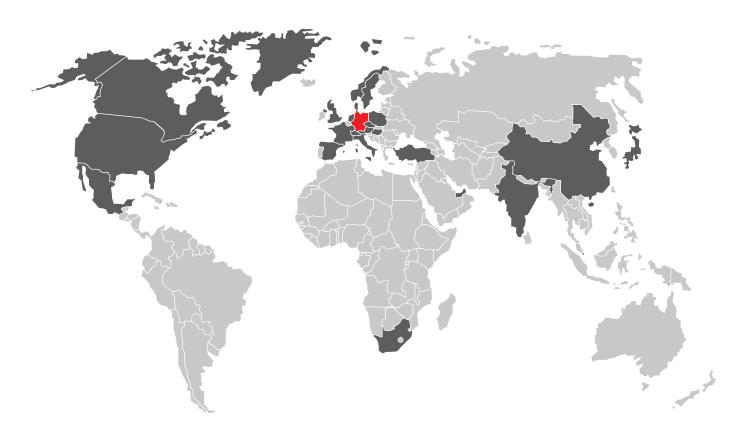
Learn more

Want to learn more? No problem. You will find all the important information on the topic of e-mobility clearly compiled on our website.

More information: http://de.hn/9wqan

DEHN international

If you want to protect the world's electrical systems, you have to act globally. That's why you'll find DEHN branches and partners in over 70 countries.



Technical Support

Need advice? The experts at DEHN's Technical Support team will be happy to answer your questions about:

- Products
- Planning services
- Software

Get support here. Free, and from experts.

Get in touch with us itss@dehn.de

All DEHN locations and partners: http://de.hn/5qg5H



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Denmark	DESITEK A/S	www.desitek.dk
France	DEHN FRANCE S.à.r.l.	www.dehn.fr
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USA	DEHN, Inc.	www.dehn-usa.com



http://de.hn/b5dXC

Surge protection Lightning Protection / Earthing Safety Equipment

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